



EDMUND A. GRAY COMPANY

Since 1910 · Manufacturer of Pipe Nipples – Distributor of Pipe Fittings & PVF Specialties

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SPECIAL FABRICATION INFORMATION SHEET

For EAG Internal Use Only

C/N: _____
S/O: _____

Edmund A. Gray Company is pleased to fabricate to your special requirements. To proceed, please have an authorized representative of your company complete the applicable section(s) below, sign, and return this form to **sales@eagray.com**. Fabrication begins once we receive the completed, signed form.

1. ITEM(S) TO BE MANUFACTURED

Qty	Size (NPS)	Sched. / Wall	Length	Material / Spec (e.g., A53 Blk, Galv, 304 SS)	End A	End B	Coating / Notes

Thread standard: ☐ NPT (ASME B1.20.1) ☐ NPTF Dryseal (ASME B1.20.3) ☐ BSPT (ISO 7-1) ☐ Other: _____

Potable water service? ☐ Yes – lead-free required (Cal. H&SC §116875 / NSF/ANSI/CAN 61 & 372) ☐ No

Documentation required: ☐ Mill Test Reports (MTRs) ☐ Certificate of Conformance ☐ U.S.-origin material (BABA / AIS)

2. SPECIAL DIMENSIONS Custom lengths or diameter variations — check all that apply

If you require special dimensions, Edmund A. Gray Company will make every effort to meet your requirements. Please note that ASTM A733, the standard specification for pipe nipples, permits tolerances in length. If your application requires a tighter tolerance, state it on your drawing or written specification.

- ☐ We will provide a sample piece as a prototype for measurement. ☐ We will provide a dimensioned drawing (tolerances shown).
☐ We will provide a written specification for fabrication. ☐ The dimensions given when the order was placed are sufficient.*

3. SPECIAL END FINISH Custom threads, cuts, bevels or dimensional variations — check all that apply

If you require special end finish(es), Edmund A. Gray Company will make every effort to meet your requirements. Please note that ASTM A733 and ASME B1.20.1 (formerly ANSI B2.1) permit tolerances in the end finishes of pipe nipples. Unless otherwise specified, tapered pipe threads are gauged with standard L1 thread gauges per ASME B1.20.1, and weld-end bevels follow ASME B16.25.

- ☐ We will provide a sample piece as a prototype for measurement. ☐ We will provide a fitting** to be used for gauging the end finish.
☐ We will provide a dimensioned drawing (tolerances shown). ☐ EAG may use a fitting** from its stock for gauging the end finish.
☐ We will provide a written specification for fabrication. ☐ The specification given when the order was placed is sufficient.*

** Dimensions of fittings vary between production lots and manufacturers. When a fitting is used for gauging, the finished product is made to fit that fitting; Edmund A. Gray Company is not responsible for fit with other fittings.

* Verbal or emailed specifications are binding only as confirmed on our written order acknowledgment. Please review your acknowledgment promptly and notify us of any discrepancy before fabrication begins.

4. CUSTOMER-FURNISHED MATERIAL OR CUSTOM REWORK Your material, or rework of product not made by EAG

☐ This order includes customer-furnished material or rework of product not manufactured by EAG.

Edmund A. Gray Company is not responsible for material deficiencies that prevent fabrication of a quality product on our production equipment (for example, material that is too hard or soft, out of round, or has flat spots, seams or surface defects), or for normal processing scrap. Unless you arrange otherwise in writing, material you furnish remains your property and at your risk while in our possession. Material traceability and certifications for customer-furnished material are the customer's responsibility.

ACKNOWLEDGMENT

By signing, I confirm that I am authorized to place this order on behalf of the company named below; that I have read and understand this form and completed the applicable section(s); and that the customer is responsible for the accuracy of the specifications, drawings and samples it provides and for the suitability of the specified product for its intended application. This order is subject to Edmund A. Gray Company's Policies and Conditions of Sale. Electronic signatures are accepted.

Authorized Signature

Print Name

Title

Company Name

Contact Phone

Contact Email

Date

Customer PO #

EAG Account # (if known)

MANUFACTURER OF PIPE NIPPLES · SINCE 1910

"If it's a pipe nipple ... we have it."

Form SF-1 Rev. 10/2026